



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A2:2025

ZE-16083-01-00-EN15085-2020.0083.005

DVS ZERT GmbH hereby certifies that the welding company

ACTech GmbH
Halsbrücker Str. 51
09599 Freiberg
Germany

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2026-08-07 until 2029-09-09

Halle (Saale), 2026-08-07
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) PRESCHER


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to EN ISO 15608	Dimensions	Remarks
111	1.2, 10, 72	t = 3 - 40 mm	production welding
	8.1	t = 3 - 20 mm	production welding
135	10, 8.1	t = 3 - 40 mm	production welding
141	1.2	t = 3 - 36 mm	production welding
	10, 23, 25, 7.2, 8.1	t = 3 - 20 mm	production welding
52	8.1	-	s = 0,6 - 4 mm

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Claudia Fischer, Level A (IWE)

1st deputy(ies) of the responsible welding coordinator(s):

Klaus Dittmann, Level A (IWT)

Others deputies:

Mirko Franke, Level C (IWS)
Alexander Meng, Level C (IWS)

Remarks:

The welding coordinator Claudia Fischer is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

DVSZERT/15085/CL1/083/20/2

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.